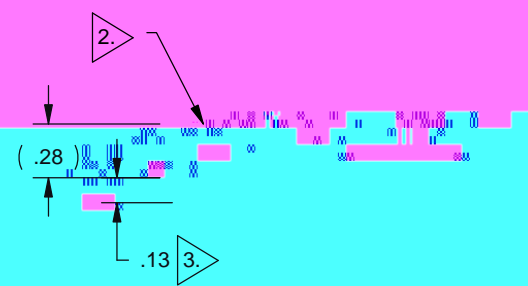


NOTES

REVISIONS						
Rev	Changes			Date	By	Chk
	Description	Sht	Zone			
-	Initial Revision	-	-	21Aug12	RH	FA
A	Shortened hex length.	1	F7	24May17	RH	RW
	Allowed post-grinding of weld to make flush.	1	A1			
	Added post-welding heat-treatment to ensure hex key strengs	N				

3. Shorten hex key to specified length.
4. After welding re-harden part to strengthen hex key (it may have softer welding temperature).
 1. Heat to 1550 F
 - He Quench in oil eo oe/



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Unless Otherwise Specified

Tolerances		N8/	Third Angle Projection
.XXX ±.001 .XX ±.005 .X ±.01 X ±.2	⌀ .010 A B C .010 A % C		
Hole diameters ±.003		drawing	